

Product Specification [产品规格书]:	ISSUED BY: Engineering Dept	
Subject [主题]: 1.40mm Pitch 1259 Series Connector Specification	Date Issued	2014/05/21
	Date Revised	2014/05/21

This specification is referred to the 1.40mm series wire to board connector

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【1.适用范围 Scope】

此种规格包括 1.40mm Pitch 1259 Series 连接器规格说明.

This Specification Covers the 1.40mm Pitch 1259 Series Connector Specification.

【2.规格与料号 Spec and Part number】

规格内容 Specification	产品料号 Production No.	产品图示 Picture of Product
端子/Terminal	1259BT-PSN	NA
胶壳/Housing	1259HV-2*XX-N0XX	NA

【3.材质与表面处理 Disposal of Material and surface】

规格内容 Specification	材质 Materials	表面处理 Disposal of Surface
端子/Terminal	磷铜/Phosphor Bronze	Nickel: Over 30μ" . Over 70μ" Sn
胶壳/Housing	PA66	UL 94V-0

(上述参数请以工程图为准/Please Refer to the Project drawing for the above Specification)

【4. 额定等级 Ratings and applicable wires】

项目【Item】	规格【Standard】	
额定电压 Rated Voltage (Max.)	50V	[AC/DC]
额定电流 Rated Current (Max.)	1A	
使用温度范围 Ambient temperature Range	-25 ~+85	
适用线径 Applicable wire insulation O.D	AWG 28#~32#、 Insulation O.D. 1.00mm(Max.)	

【*升温时含端子.Including terminal temperature rise.

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【5.性能 PERFORMANCE】

5-1. 电气的性能 Electrical Performance.

项目 【Item】		条件 【Test Condition】	规格 【Requirement】
5-1-1	绝缘阻抗 Insulation Resistance	公母配合,在相邻端子,端子与地片之间,使用500V的直流电,检测连接器. Mate connectors, apply 500V DC between adjacent terminal or ground. (Based upon EIA-364-21B / MIL-STD-202 Method 302 Cond.B)	100 Megohms Min.
5-1-2	耐电压 Dielectric Strength	公母配合,在相邻端子,端子与地片之间,使用500V的交流电1分钟,检测连接器. Mate connectors, apply 500V AC for 1 minute between adjacent terminal or ground. (Based upon EIA-364-20A / MIL-STD-202 Method 301)	不出现中断等情况 No Breakdown and Flashover
5-1-3	铆线后端子接触阻抗 Contact resistance on crimped portion	铆线后之端子,开放电压20mV以下,电流10mA检测连接器. Crimp the applicable wire on to the terminal measure by dry circuit 20mV MAX, 10mA.	10 milliohms Max.

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5-2. 机械的性能 Mechanical Performance.

项 目 【Item】		条 件 【Test Condition】	规 格 【Requirement】			
5-2-1	端子保持力 Terminal/ Housing Retention Force	以每分 25.4±3mm 的速率,将端子从 Housing 内轴向拔出的力量. Apply axial pull out force at the speed rate of 25.4±3mm/minute on the terminal assembled in the housing.	9.8N {1.0kgf} Min.			
5-2-2	端子插入力 Terminal Insertion Force	铆线后之端子插入 Housing 所需最大力量. Insert the crimped terminal into the housing.	9.8N {1.0kgf} Max.			
5-2-3	端子压着强度 Tensile strength (Crimped connections)	固定铆线后的端子,使电线与端子分离时所需的最小力量. Fix the crimped terminal, apply axial pull out force on the wire. (Do not crimp insulation part).	AWG#	#28	#30	#32
			Spec.kgf. Min.	1.0	0.5	0.3
			Note> As for unspecified wire sizes in this specification define values with clients			

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5-3. 环境性能及其它 Environmental Performance and Others.

项目 【Item】		条件 【Test Condition】	规格 【Requirement】	
5-3-1	耐热性 Heat Resistance	85±2 ,96 hours. (Based upon MIL-STD-202 Method 108A Cond.A)	外观 Appearance	无异状 No Damage
5-3-2	耐寒性 Cold Resistance	-25±5 ,96 hours. (Based upon EIA-364-105)	外观 Appearance	无异状 No Damage
5-3-3	耐湿性 Humidity	温度: 40±2 湿度: 90~95%(RH) 持续时间: 96 hours Temperature: 40±2 Relative Humidity: 90~95% Duration: 96 hours (Based upon EIA-364-31A/MIL-STD-202 Method 103B Cond.B)	外观 Appearance	无异状 No Damage
			耐电压 Dielectric Strength	Must meet 5-1-2
			绝缘阻抗 Insulation Resistance	100 Megohms Min.
5-3-4	盐水喷雾 Salt Spray	在温度 35±2 ,盐水浓度 5±1%下,盐水喷雾 24±1 小时. 24±1 hours exposure to a salt spray from the 5±1% solution at 35±2 . (Based upon EIA-364-26A/MIL-STD-202 Method 101D Cond.B).	外观 Appearance	无异状 No Damage
5-3-5	焊锡附着性 Solder-ability	焊接时间: 5±0.5 秒. 焊接温度: 245±5 . Soldering Time: 5±0.5second. Solder Temperature: 245±5 . (Based upon EIA-364-52)	Solder Wetting	浸渍面积需 95%以上 95% of immersed area must show no voids, pin holes.